

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	14000	MPa	ISO 527
Stress at break	170	MPa	ISO 527
Strain at break	2	%	ISO 527
Izod notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 180/1A
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature, 10°C/min	255	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	220	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.8	mm	-
<b>Electrical properties</b>			
<b>ISO Data</b>			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Comparative tracking index	250	-	IEC 60112
<b>Other properties</b>			
Density	1640	kg/m <sup>3</sup>	ISO 1183
Moisture Content	0.08	%	-
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	110 - 120	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.015	%	-
Melt temperature	270 - 290	°C	-
Mold temperature	130 - 140	°C	-
Zone 1	270 - 280	°C	-
Zone 2	270 - 290	°C	-
Zone 3	270 - 290	°C	-
Nozzle temperature	270 - 290	°C	-
Back pressure	3 - 10	MPa	-

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets, Natural Color

### Special Characteristics

Heat stabilized or stable to heat

### Regional Availability

Europe, Near East/Africa