

Product Texts

Common features of Rynite® thermoplastic polyester include mechanical and physical properties such as excellent balance of strength and stiffness, dimensional stability, creep resistance, heat resistance, high surface gloss and good inherent electrical properties at elevated temperature. It can be processed over a broad temperature range and has excellent flow properties.

Rynite® thermoplastic polyester resins are typically used in demanding applications in the automotive, electrical and electronics, appliances where they successfully replace metals and thermosets, as well as other thermoplastic polymers.

Rynite® FR530 BK507 is a 30% glass reinforced, flame retardant, modified polyethylene terephthalate resin.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.8	%	ISO 294-4, 2577
^[C] Ejection temperature	170	°C	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	11300	MPa	ISO 527
^[C] Stress at break	130	MPa	ISO 527
^[C] Strain at break	1.9	%	ISO 527
^[C] Charpy impact strength, +23°C	40	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	252	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	90	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	220	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	243	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	22	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	96	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.3	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. 5V at thickness h	5VA	class	IEC 60695-11-20
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
^[C] Oxygen index	33	%	ISO 4589-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 100Hz	4.1	-	IEC 62631-2-1
^[C] Relative permittivity, 1MHz	3.7	-	IEC 62631-2-1
^[C] Dissipation factor, 100Hz	309	E-4	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	127	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	1E14	Ohm	IEC 62631-3-2
^[C] Electric strength	39	kV/mm	IEC 60243-1
^[C] Comparative tracking index	200	-	IEC 60112

[C]: CAMPUS

Rynite® FR530 BK507

PET-GF30 FR(17)

Celanese

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.75	%	Sim. to ISO 62
^[C] Humidity absorption	0.15	%	Sim. to ISO 62
^[C] Density	1680	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Delivery form

Black

Regional Availability

North America, Europe, Asia Pacific, South and Central America