

RTP 1105 FR

PET-GF30

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	12070	MPa	ASTM D 638
Tensile Strength	89.6	MPa	ASTM D 638
Flexural Modulus	11380	MPa	ASTM D 790
Flexural Strength	138	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	69.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	243	°C	ASTM D 648
DTUL @ 264 psi	227	°C	ASTM D 648
Electrical properties			
ASTM Data			
Dielectric Strength, Short Time	19.7	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.01	-	ASTM D 150
Dielectric Constant, 1 MHz	3.7	-	ASTM D 150
Arc Resistance	77	s	ASTM D 495
Other properties			
Water Absorption, 24hr	0.05	%	ASTM D 570
Density	1690	kg/m ³	ASTM D 792
Moisture Content	0.01	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Mold temperature	135 - 149	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Flame retardant