

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	118	MPa	ASTM D 638
Flexural Modulus	7845	MPa	ASTM D 790
Flexural Strength	196	MPa	ASTM D 790
Rockwell Hardness	R 114	-	ASTM D 785
Izod Impact notched, 1/8 in	61	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	0.8	mm	-
Coefficient of Thermal Expansion, MD	40	E-6/K	ASTM D 696
DTUL @ 66 psi	240	°C	ASTM D 648
DTUL @ 264 psi	220	°C	ASTM D 648
Melting Temperature	255	°C	ASTM D 3418
Electrical properties			
ASTM Data			
Dielectric Strength, Short Time	20	kV/mm	ASTM D 149
Dielectric Constant, 1 MHz	3.8	-	ASTM D 150
Arc Resistance	122	s	ASTM D 495
Other properties			
Water Absorption, 24hr	0.1	%	ASTM D 570
Density	1610	kg/m ³	ASTM D 792

Characteristics

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Asia Pacific