

INFINO NH-1250

(PC+ABS)

Lotte Chemical Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	38	g/10min	ISO 1133
Temperature	250	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.3	%	ISO 294-4, 2577
ASTM Data			
Melt Flow Index, MFI	38	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	5	kg	-
Mold Shrinkage, MD	0.0027	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.0027	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Tensile Modulus	5100	MPa	ISO 527
Yield stress	63	MPa	ISO 527
Stress at break	60	MPa	ISO 527
Strain at break	15	%	ISO 527
Flexural modulus, 23°C	5500	MPa	ISO 178
Flexural strength	95	MPa	ISO 178
Charpy notched impact strength, +23°C	5	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A
Rockwell hardness	R 110	-	ISO 2039-2
ASTM Data			
Tensile Modulus	5000	MPa	ASTM D 638
Tensile Strength at Yield	62	MPa	ASTM D 638
Tensile Strength at Break	59	MPa	ASTM D 638
Elongation at Break	15	%	ASTM D 638
Flexural Modulus	5400	MPa	ASTM D 790
Flexural Strength	93	MPa	ASTM D 790
Rockwell Hardness	R 110	-	ASTM D 785
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	86	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	89	°C	ISO 75-1/-2
Vicat softening temperature, B	96	°C	ISO 306
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	1.2	mm	-
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.2	mm	-
DTUL @ 66 psi	94	°C	ASTM D 648
DTUL @ 264 psi	91	°C	ASTM D 648
Other properties			
Density	1390	kg/m ³	ISO 1183
Density	1320	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.04	%	-
Melt temperature	240 - 280	°C	-
Mold temperature	60 - 100	°C	-
Zone 1	180 - 230	°C	-

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Zone 2	250	°C	-
Zone 3	250 - 260	°C	-
Nozzle temperature	260	°C	-
Screw speed	50 - 200	rpm	-
Injection pressure	98	MPa	-
Back pressure	1 - 2.9	MPa	-

Characteristics**Processing**

Injection Molding

Applications

IT / Business Machine

Delivery form

Pellets, Natural Color

Regional Availability

North America, Europe, Asia Pacific