

**Bondz HF 048**

PET

Selenis Portugal, S.A.

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melting Temperature	230	°C	ASTM D 3418

Other properties	Value	Unit	Test Standard
Intrinsic Viscosity	0.86	dl/g	-
Density	1390	kg/m <sup>3</sup>	ASTM D 792
Acetaldehyde	1	ppm	-
Color L	85	-	CIE
Color b	0	-	CIE
Crystallinity	48	%	-
Moisture Content	0.2	%	-
Bulk Density	840	kg/m <sup>3</sup>	-

Processing Recommendation Extrusion	Value	Unit	Test Standard
Type of extrusion	film	-	-
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.004	%	-
Melt temperature	265 - 275	°C	-

**Characteristics****Processing**

Film Extrusion, Thermoforming

**Delivery form**

Pellets, White

**Special Characteristics**

Opaque

**Features**

Good Adhesion, Heat Sealable, High Gloss, Low Odor, Melt Strength, Copolymer

**Certifications**

Food contact, Food approval 10/2011

**Applications**

Packaging

**Regional Availability**

North America, Europe, South and Central America