

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	1827	MPa	ASTM D 638
Tensile Strength at Yield	63	MPa	ASTM D 638
Tensile Strength at Break	23	MPa	ASTM D 638
Elongation at Yield	5	%	ASTM D 638
Elongation at Break	15	%	ASTM D 638
Flexural Modulus	2768	MPa	ASTM D 790
Flexural Strength	83	MPa	ASTM D 790
Rockwell Hardness	R 113	-	ASTM D 785

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	66	°C	ASTM D 648
DTUL @ 264 psi	63	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1340	kg/m ³	ASTM D 792

Characteristics

Regional Availability

North America