

## Product Texts

Common features of Rynite® thermoplastic polyester include mechanical and physical properties such as excellent balance of strength and stiffness, dimensional stability, creep resistance, heat resistance, high surface gloss and good inherent electrical properties at elevated temperature. It can be processed over a broad temperature range and has excellent flow properties.

Rynite® thermoplastic polyester resins are typically used in demanding applications in the automotive, electrical and electronics, appliances where they successfully replace metals and thermosets, as well as other thermoplastic polymers.

**Rynite® 935SUV BK593 is a 35% mica/glass reinforced, UV stabilized, modified polyethylene terephthalate resin with low warpage, developed for long-term outdoor applications.**

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	0.7	%	ISO 294-4, 2577
<sup>[C]</sup> Ejection temperature	170	°C	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	9700	MPa	ISO 527
<sup>[C]</sup> Stress at break	80	MPa	ISO 527
<sup>[C]</sup> Strain at break	2.3	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	24	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	5	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	252	°C	ISO 11357-1/-3

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Density	1570	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

## Characteristics

### Processing

Injection Molding

### Delivery form

Pellets, Black

### Additives

Release agent

### Special Characteristics

Light stabilized or stable to light, U.V. stabilized or stable to weather

### Features

Low Warpage

### Regional Availability

North America, Europe, Asia Pacific, South and Central America