

Product Texts

LNP THERMOCOMP JF002 compound is based on Polyethersulfone (PES) resin containing 10% glass fiber.

UL Yellow Card Link [E121562-101282575](https://www.ul.com/yellowcard/E121562-101282575)

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.5	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.6	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4460	MPa	ISO 527
Yield stress	103	MPa	ISO 527
Yield strain	4.3	%	ISO 527
Stress at break	104	MPa	ISO 527
Strain at break	5	%	ISO 527
Flexural modulus	4080	MPa	ISO 178
Izod impact strength, +23°C, 4mm	52	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m ²	ISO 180/1A

ASTM Data	Value	Unit	Test Standard
Tensile Modulus	4680	MPa	ASTM D 638
Tensile Strength at Yield	105	MPa	ASTM D 638
Tensile Strength at Break	102	MPa	ASTM D 638
Elongation at Yield	4.4	%	ASTM D 638
Elongation at Break	5.4	%	ASTM D 638
Flexural Modulus	4370	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	839	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	212	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	221	°C	ISO 75-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.5	mm	-
ASTM Data			
Coefficient of Thermal Expansion, MD	37.1	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	43.9	E-6/K	ASTM D 696
DTUL @ 66 psi	220	°C	ASTM D 648
DTUL @ 264 psi	214	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.85	%	Sim. to ISO 62
Density	1450	kg/m ³	ISO 1183
Water Absorption, 24hr	0.51	%	ASTM D 570
Density	1450	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 150	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.05	%	-
Melt temperature	355 - 370	°C	-
Mold temperature	140 - 150	°C	-
Zone 1	345 - 355	°C	-
Zone 2	360 - 370	°C	-
Zone 3	370 - 380	°C	-
Screw speed	60 - 100	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America