

RTP 2103 L

PEI-GF20

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	7584	MPa	ASTM D 638
Tensile Strength	159	MPa	ASTM D 638
Flexural Modulus	6895	MPa	ASTM D 790
Flexural Strength	224	MPa	ASTM D 790
Izod Impact notched, 1/8 in	69.4	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	210	°C	ASTM D 648
DTUL @ 264 psi	207	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Dielectric Strength, Short Time	19.7	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.005	-	ASTM D 150
Dielectric Constant, 1 MHz	3.6	-	ASTM D 150
Volume Resistivity	1E12	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.21	%	ASTM D 570
Density	1410	kg/m ³	ASTM D 792
Moisture Content	0.04	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	4	h	-
Melt temperature	354 - 399	°C	-
Mold temperature	135 - 177	°C	-
Injection pressure	82.7 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Additives

Lubricants