

Product Texts

Enhanced flow Polyetherimide copolymer (Tg 225C) with internal mold release and enhanced chemical resistance to strong acids, bases, aromatics and ketones. ECO Conforming.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	20	cm ³ /10min	ISO 1133
Temperature	360	°C	-
Load	5	kg	-
ASTM Data			
Melt Flow Index, MFI	11	g/10min	ASTM D 1238
Temperature	337	°C	-
Load	6.6	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2900	MPa	ISO 527
Yield stress	100	MPa	ISO 527
Yield strain	8	%	ISO 527
Stress at break	85	MPa	ISO 527
Strain at break	50	%	ISO 527
Flexural modulus	2900	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	7	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C, 4mm	N	kJ/m ²	ISO 180/1U
Izod impact strength, -30°C, 4mm	N	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m ²	ISO 180/1A
Izod notched impact strength, -30°C, 4mm	5	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	2900	MPa	ASTM D 638
Tensile Strength at Yield	100	MPa	ASTM D 638
Tensile Strength at Break	75	MPa	ASTM D 638
Elongation at Yield	8	%	ASTM D 638
Elongation at Break	60	%	ASTM D 638
Flexural Modulus	3100	MPa	ASTM D 790
Izod Impact notched, 1/8 in	59	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	2100	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	198	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	208	°C	ISO 75-1/-2
Vicat softening temperature, A	220	°C	ISO 306
Vicat softening temperature, B	215	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	215	°C	ISO 306
ASTM Data			
DTUL @ 66 psi	213	°C	ASTM D 648
DTUL @ 264 psi	201	°C	ASTM D 648
Vicat Temperature	227	°C	ASTM D 1525
Thermal Conductivity, solid state	0.0447	W/(m K)	ASTM C 177

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Comparative tracking index	150	-	IEC 60112
ASTM Data			

ULTEM™ Resin CRS5011R - Europe

PEI

Saudi Basic Industries Corporation (SABIC)

Dielectric Strength, Short Time	18	kV/mm	ASTM D 149
Dissipation Factor, 60 Hz	0.0021	-	ASTM D 150
Dielectric Constant, 60 Hz	3.2	-	ASTM D 150

Other properties	Value	Unit	Test Standard
Water absorption	1.2	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1280	kg/m ³	ISO 1183
Density	1280	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	365 - 390	°C	-
Mold temperature	135 - 165	°C	-
Zone 1	345 - 365	°C	-
Zone 2	355 - 375	°C	-
Zone 3	365 - 390	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Applications

Automotive

Chemical Resistance

General Chemical Resistance

Regional Availability

Europe