

Product Texts

High flow Polyetherimide blend. Meets FAR 25.853 and OSU 65/65 with low toxicity, smoke, and flame evolution. ECO Conforming.

Processing/Physical Characteristics

	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	2.4	g/10min	ASTM D 1238
Temperature	295	°C	-
Load	6.6	kg	-

Mechanical properties

	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	3300	MPa	ASTM D 638
Tensile Strength at Yield	96	MPa	ASTM D 638
Elongation at Break	85	%	ASTM D 638
Izod Impact notched, 1/8 in	69	J/m	ASTM D 256

Other properties

	Value	Unit	Test Standard
Density	1300	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding

	Value	Unit	Test Standard
Pre-drying - Temperature	135 - 145	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	350 - 370	°C	-
Mold temperature	135 - 165	°C	-
Zone 1	340 - 360	°C	-
Zone 2	345 - 365	°C	-
Zone 3	350 - 370	°C	-
Screw speed	40 - 70	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America