

**Product Texts**

Standard flow Polyetherimide (Tg 217C). ECO Conforming. US FDA and EU Food Contact compliant. UL94 V0, V2 and 5VA listing. Effective June 2007, this grade will no longer be supported with biocompatibility information and should not be used for medical applications which require biocompatibility. Alternative grade HU1100.

UL Yellow Card Link [E121562-101048254](https://www.ulprospector.com/1100F)

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	12	cm <sup>3</sup> /10min	ISO 1133
Temperature	340	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	3500	MPa	ISO 527
Yield stress	110	MPa	ISO 527
Yield strain	6	%	ISO 527
Stress at break	85	MPa	ISO 527
Strain at break	10	%	ISO 527
Flexural modulus	3300	MPa	ISO 178
Izod notched impact strength, +23°C, 4mm	4	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength, -30°C, 4mm	4	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Vicat softening temperature, A	210	°C	ISO 306
Vicat softening temperature, B	200	°C	ISO 306
Vicat softening temperature, 120°C/h 50N	205	°C	ISO 306
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.4	mm	-
Burning behav. 5V at thickness h	5VA	class	IEC 60695-11-20
Thickness tested	3.0	mm	-
Thermal Conductivity	0.26	W/(m K)	DIN 52616
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (3)	3.2	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Comparative tracking index	175	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	1.2	%	Sim. to ISO 62
Humidity absorption	0.65	%	Sim. to ISO 62
Density	1370	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	4 - 6	h	-
Processing humidity	≤0.02	%	-
Melt temperature	360 - 400	°C	-
Mold temperature	140 - 180	°C	-
Feed temperature	80 - 100	°C	-
Zone 1	340 - 380	°C	-
Zone 2	360 - 400	°C	-
Zone 3	370 - 410	°C	-

## ULTEM™ Resin 1100F - Europe

PEI

Saudi Basic Industries Corporation (SABIC)

### Characteristics

#### Processing

Injection Molding

#### Regional Availability

Europe

#### Certifications

Food contact, Food approval FDA 21 CFR