

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.005	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	3103	MPa	ASTM D 638
Tensile Strength	96.5	MPa	ASTM D 638
Flexural Modulus	3792	MPa	ASTM D 790
Flexural Strength	165	MPa	ASTM D 790
Izod Impact notched, 1/8 in	18.7	J/m	ASTM D 256

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1E9	Ohm	ASTM D 257
Volume Resistivity	1000	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1290	kg/m ³	ASTM D 792
Moisture Content	0.04	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	4	h	-
Melt temperature	354 - 399	°C	-
Mold temperature	135 - 177	°C	-
Injection pressure	82.7 - 124	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific