

Titan 9400CF

PEI-CF20

Titan Plastics Compounds Co., Ltd.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	190	MPa	ISO 527
Flexural modulus, 23°C	12000	MPa	ISO 178
Flexural strength	260	MPa	ISO 178
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	210	°C	ISO 75-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Electrical properties			
ISO Data			
Volume resistivity	1000	Ohm*m	IEC 62631-3-1
Surface resistivity	100000	Ohm	IEC 62631-3-2
Other properties			
Density	1350	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	140	°C	-
Pre-drying - Time	4	h	-
Melt temperature	340 - 380	°C	-
Mold temperature	130 - 150	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Black

Special Characteristics

Increased electrical conductivity

Regional Availability

Asia Pacific