

Product Texts

LNP THERMOCOMP LF004E compound is based on Polyetheretherketone (PEEK) resin containing 20% glass fiber. Added features of this grade include: Easy Molding.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.71	mm/mm	ASTM D 955
Mold Shrinkage, TD	1.2	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	8620	MPa	ISO 527
Stress at break	124	MPa	ISO 527
Strain at break	1.7	%	ISO 527
Flexural modulus	7720	MPa	ISO 178
Flexural strength	222	MPa	ISO 178
Izod impact strength, +23°C, 4mm	30	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	4	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Modulus	8730	MPa	ASTM D 638
Tensile Strength at Break	147	MPa	ASTM D 638
Elongation at Break	2.3	%	ASTM D 638
Flexural Modulus	8090	MPa	ASTM D 790
Izod Impact notched, 1/8 in	42	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	505	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	305	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	332	°C	ISO 75-1/-2
ASTM Data			
Coefficient of Thermal Expansion, MD	28.1	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	45	E-6/K	ASTM D 696
DTUL @ 66 psi	335	°C	ASTM D 648
DTUL @ 264 psi	320	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Humidity absorption	0.1	%	Sim. to ISO 62
Water Absorption, 24hr	0.09	%	ASTM D 570
Density	1450	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	4 - 6	h	-
Mold temperature	175 - 190	°C	-
Zone 1	370 - 380	°C	-
Zone 2	380 - 400	°C	-
Zone 3	380 - 400	°C	-
Screw speed	60 - 100	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America