

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	7	cm ³ /10min	ISO 1133
Temperature	380	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	10500	MPa	ISO 527
Tensile Strength	138	MPa	ISO 527
Flexural modulus, 23°C	9500	MPa	ISO 178
Charpy impact strength, +23°C	43	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	41	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	7	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	255	°C	ISO 75-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Electrical properties			
ISO Data			
Surface resistivity	1E13	Ohm	IEC 62631-3-2
Other properties			
Density	1510	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.05	%	-
Melt temperature	390	°C	-
Mold temperature	170 - 200	°C	-
Zone 1	360 - 370	°C	-
Zone 2	380 - 390	°C	-
Zone 3	390 - 400	°C	-
Nozzle temperature	360 - 380	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Black

Features

Low Warpage

Regional Availability

North America, Europe, Asia Pacific