

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	7500	MPa	ISO 527
Tensile Strength	125	MPa	ISO 527
Flexural modulus, 23°C	6500	MPa	ISO 178
Charpy impact strength, +23°C	40	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	285	°C	ISO 75-1/-2
Vicat softening temperature, A	320	°C	ISO 306
Other properties			
Density	1430	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.05	%	-
Melt temperature	390	°C	-
Mold temperature	170 - 200	°C	-
Zone 1	360 - 370	°C	-
Zone 2	380 - 390	°C	-
Zone 3	390 - 400	°C	-
Nozzle temperature	360 - 380	°C	-

Characteristics

Processing

Injection Molding

Special Characteristics

Flame retardant, High impact or impact modified

Chemical Resistance

General Chemical Resistance, Hydrolytically Stable

Applications

Aircraft and Aerospace, Automotive, Medical

Regional Availability

North America, Europe, Asia Pacific