

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Thermal conductivity of melt	0.4	W/(m K)	-
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Tensile Modulus	12000	MPa	ISO 527
Tensile Strength	147	MPa	ISO 527
Flexural modulus, 23°C	10000	MPa	ISO 178
<b>Thermal properties</b>			
<b>ISO Data</b>			
Vicat softening temperature, A	325	°C	ISO 306
Coeff. of linear therm. expansion, parallel	22	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
<b>Other properties</b>			
Density	1560	kg/m <sup>3</sup>	ISO 1183
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.05	%	-
Melt temperature	390	°C	-
Mold temperature	170 - 200	°C	-
Zone 1	360 - 370	°C	-
Zone 2	380 - 390	°C	-
Zone 3	390 - 400	°C	-
Nozzle temperature	360 - 380	°C	-

## Characteristics

### Processing

Injection Molding

### Special Characteristics

Flame retardant

### Chemical Resistance

General Chemical Resistance, Hydrolytically Stable

### Applications

Aircraft and Aerospace, Automotive, Medical

### Regional Availability

North America, Europe, Asia Pacific