

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.0115	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	5516	MPa	ASTM D 638
Tensile Strength	75.8	MPa	ASTM D 638
Flexural Modulus	5861	MPa	ASTM D 790
Flexural Strength	152	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53.4	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
<b>Other properties</b>			
Density	1520	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.1	%	-
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	3	h	-
Melt temperature	349 - 399	°C	-
Mold temperature	163 - 218	°C	-
Injection pressure	82.7 - 124	MPa	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

North America, Europe, Asia Pacific