

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	5	g/10min	ISO 1133
Temperature	380	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Stress at break	250	MPa	ISO 527
Strain at break	1.6	%	ISO 527
Flexural modulus, 23°C	22000	MPa	ISO 178
Charpy impact strength, +23°C	45	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact strength, +23°C	45	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	9	kJ/m <sup>2</sup>	ISO 180/1A
Shore D hardness	88	-	ISO 7619-1

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	343	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	143	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	336	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	5	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Volume resistivity	1000	Ohm*m	IEC 62631-3-1

Other properties	Value	Unit	Test Standard
Water absorption	0.3	%	Sim. to ISO 62
Density	1400	kg/m <sup>3</sup>	ISO 1183

## Characteristics

### Processing

Injection Molding, Other Extrusion

### Features

Creep Resistance, Tribologic Grade

### Special Characteristics

Flame retardant, Heat stabilized or stable to heat

### Regional Availability

Asia Pacific