

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	40	cm ³ /10min	ISO 1133
Temperature	380	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	14000	MPa	ISO 527
Tensile Strength	180	MPa	ISO 527
Flexural modulus, 23°C	12000	MPa	ISO 178
Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	260	°C	ISO 75-1/-2
Vicat softening temperature, A	295	°C	ISO 306
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Electrical properties			
ISO Data			
Surface resistivity	1E9	Ohm	IEC 62631-3-2
Other properties			
Density	1420	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.05	%	-
Melt temperature	390	°C	-
Mold temperature	170 - 200	°C	-
Zone 1	360 - 370	°C	-
Zone 2	380 - 390	°C	-
Zone 3	390 - 400	°C	-
Nozzle temperature	360 - 380	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Black

Additives

Lubricants

Special Characteristics

Flame retardant

Chemical Resistance

General Chemical Resistance, Hydrolytically Stable

Applications

Aircraft and Aerospace, Automotive, Medical

Regional Availability

North America, Europe, Asia Pacific