

**Product Texts**

LNP STAT-KON LX00486C compound is based on Polyetheretherketone (PEEK) resin containing carbon fiber. Added features of this grade include: LNP Clean Compounding Technology, Electrically Conductive, Dimensional Stability.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.25	mm/mm	ASTM D 955
Mold Shrinkage, TD	1.3	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	16300	MPa	ISO 527
Stress at break	177	MPa	ISO 527
Strain at break	2.2	%	ISO 527
Flexural modulus	13500	MPa	ISO 178
Flexural strength	255	MPa	ISO 178
Izod impact strength, +23°C, 4mm	40	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m <sup>2</sup>	ISO 180/1A
<b>ASTM Data</b>			
Tensile Modulus	17280	MPa	ASTM D 638
Tensile Strength at Break	179	MPa	ASTM D 638
Elongation at Break	2	%	ASTM D 638
Flexural Modulus	13600	MPa	ASTM D 790
Izod Impact notched, 1/8 in	63	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	657	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	291	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	330	°C	ISO 75-1/-2
<b>ASTM Data</b>			
Coefficient of Thermal Expansion, MD	11	E-6/K	ASTM D 696
Coefficient of Thermal Expansion, TD	41	E-6/K	ASTM D 696
DTUL @ 66 psi	366	°C	ASTM D 648
DTUL @ 264 psi	315	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	1E7	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Humidity absorption	0.08	%	Sim. to ISO 62
Water Absorption, 24hr	0.05	%	ASTM D 570
Density	1400	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	4 - 6	h	-
Mold temperature	175 - 190	°C	-
Zone 1	370 - 380	°C	-
Zone 2	380 - 400	°C	-
Zone 3	380 - 400	°C	-
Screw speed	60 - 100	rpm	-
Back pressure	0.3 - 0.7	MPa	-

**Characteristics**

**Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

Increased electrical conductivity