

ZYPEEK® 330G

PEEK

Jilin Joinature Polymer Co.,Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	80	g/10min	ISO 1133
Temperature	380	°C	-
Load	5	kg	-
Molding shrinkage, parallel	1.0	%	ISO 294-4, 2577
Molding shrinkage, normal	1.3	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	110	MPa	ISO 527
Strain at break	25	%	ISO 527
Flexural modulus, 23°C	4300	MPa	ISO 178
Charpy notched impact strength, +23°C	4	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	5	kJ/m ²	ISO 180/1A
Shore D hardness	85	-	ISO 7619-1

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	343	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	143	°C	ISO 11357-1/-2
Temp. of deflection under load, 1.80 MPa	156	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	50	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
ISO Data			
Dissipation factor, 1MHz	40	E-4	IEC 62631-2-1
Volume resistivity	1E14	Ohm*m	IEC 62631-3-1
Electric strength	23	kV/mm	IEC 60243-1
Comparative tracking index	150	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.4	%	Sim. to ISO 62
Density	1300	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Delivery form

Granules

Special Characteristics

Flame retardant, High impact or impact modified, Sterilizable, Steam sterilization, Gamma irradiation sterilization

Features

Tribologic Grade

Certifications

Food contact, Food approval FDA 21 CFR

Applications

Electrical and Electronical, Medical

Regional Availability

Asia Pacific