

Product Texts

X-ray opaque, tooth-colored polyether ether ketone for dental applications

VESTAKEEP® DC4462 G is a tooth-colored, high viscosity polyether ether ketone (PEEK) resin that is especially designed for removable and fixed dentures, crowns and bridges.

VESTAKEEP® DC4462 G contains 15% barium sulphate to render it x-ray opaque.

Biocompatibility

For VESTAKEEP® DC4462 G, biocompatibility has been tested according to ISO 10993-1 recommendations for permanent mucous membrane contact. The compound composition is optimised for high biocompatibility and superior mechanical, thermal and chemical resistance.

Biocompatibility test reports available for VESTAKEEP® DC4462 G

Processing

VESTAKEEP® DC4462 G can be processed by common melt processing techniques like injection molding and extrusion. For injection molding, we recommend a melt temperature in the 380°C to 400°C range. The mold temperature should be within 160°C to 200°C, preferably 180°C.

Delivery

VESTAKEEP® DC4462 G is supplied as granules in 25 kg boxes with moisture-proof polyethylene liners.

The values presented are typical or average values, they do not constitute a specification.

FOR FURTHER INFORMATION PLEASE CONTACT US AT EVONIK-HP@EVONIK.COM OR VISIT OUR PRODUCT AT WWW.EVONIK.COM/MEDICAL-TECHNOLOGY

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	10	cm ³ /10min	ISO 1133
Temperature	380	°C	-
Load	5	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	4100	MPa	ISO 527
^[C] Yield stress	95	MPa	ISO 527
^[C] Yield strain	4.8	%	ISO 527
^[C] Charpy notched impact strength, +23°C	6.8	kJ/m ²	ISO 179/1eA
^[C] Type of failure	C	-	-

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	340	°C	ISO 11357-1/-3

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Water absorption	0.4	%	Sim. to ISO 62
^[C] Density	1520	kg/m ³	ISO 1183

[C]: CAMPUS

Test specimen production	Value	Unit	Test Standard
ISO Data			
^[C] Injection Molding, melt temperature	400	°C	ISO 294
Injection Molding, mold temperature	180	°C	ISO 294
Injection Molding, injection velocity	200	mm/s	ISO 294

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	380 - 400	°C	-
Mold temperature	160 - 200	°C	-

Characteristics

Processing

Injection Molding, Other Extrusion

Delivery form

Pellets

Chemical Resistance

General Chemical Resistance

Certifications

Medical Grade, Biocompatibility ISO 10993

Applications

Medical

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa