

Product Texts

Medium viscosity, unreinforced polyether ether ketone

VESTAKEEP® 3300 G High Purity is a medium- viscosity, unreinforced polyether ether ketone for injection molding and extrusion. The product is refined by Evonik's special filtration technology.

The semi-crystalline polymer features superior thermal and chemical resistance. Parts made from VESTAKEEP® 3300 G High Purity are of low flammability.

VESTAKEEP® 3300 G High Purity can be processed by common machines for thermoplastics.

We recommend a melt temperature between 360°C and 380°C during the injection molding process. The mold temperature should be within a range of 160°C to 200°C, preferably 180°C.

VESTAKEEP® 3300 G High Purity is supplied as granules in 25 kg boxes with moisture-proof polyethylene liners.

Pigmentation may affect values.

Inside the original and undamaged packaging, the product has a shelf life of at least 2 years when stored in dry rooms at temperatures not exceeding 30°C.

For information about processing VESTAKEEP® 3300 G High Purity, please follow the general recommendations in our brochure "VESTAKEEP® PEEK Processing Guidelines".

The values presented are typical or average values, they do not constitute a specification.

FOR FURTHER INFORMATION PLEASE CONTACT US AT EVONIK-HP@EVONIK.COM OR VISIT OUR PRODUCT AT WWW.INDUSTRIAL.VESTAKEEP.COM

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	20	cm ³ /10min	ISO 1133
Temperature	380	°C	-
Load	5	kg	-
^[C] Molding shrinkage, parallel	0.9	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	1.1	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	3600	MPa	ISO 527
^[C] Yield stress	95	MPa	ISO 527
^[C] Yield strain	5	%	ISO 527
^[C] Nominal strain at break	25	%	ISO 527
^[C] Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
^[C] Type of failure	C	-	-
^[C] Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA
^[C] Type of failure	C	-	-

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	340	°C	ISO 11357-1/-3
^[C] Glass transition temperature, 10°C/min	151	°C	ISO 11357-1/-2
^[C] Temp. of deflection under load, 1.80 MPa	155	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	205	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	305	°C	ISO 306

[C] Coeff. of linear therm. expansion, parallel	60	E-6/K	ISO 11359-1/-2
[C]: CAMPUS			

Electrical properties	Value	Unit	Test Standard
ISO Data			
[C] Relative permittivity, 100Hz	3.2	-	IEC 62631-2-1
[C] Relative permittivity, 1MHz	3.2	-	IEC 62631-2-1
[C] Dissipation factor, 100Hz	12	E-4	IEC 62631-2-1
[C] Dissipation factor, 1MHz	91	E-4	IEC 62631-2-1
[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
[C] Comparative tracking index	200	-	IEC 60112
[C]: CAMPUS			

Other properties	Value	Unit	Test Standard
[C] Density	1290	kg/m ³	ISO 1183
[C]: CAMPUS			

Test specimen production	Value	Unit	Test Standard
ISO Data			
[C] Injection Molding, melt temperature	380	°C	ISO 294
Injection Molding, mold temperature	180	°C	ISO 294
Injection Molding, injection velocity	200	mm/s	ISO 294
[C]: CAMPUS			

Characteristics

Processing

Injection Molding, Other Extrusion

Delivery form

Pellets

Features

Thermal Stability

Chemical Resistance

General Chemical Resistance

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa