

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.015	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	4826	MPa	ASTM D 638
Tensile Strength	93.1	MPa	ASTM D 638
Flexural Modulus	4137	MPa	ASTM D 790
Flexural Strength	179	MPa	ASTM D 790
Electrical properties			
ASTM Data			
Surface Resistivity	1E10	Ohm	ASTM D 257
Volume Resistivity	100000	Ohm*cm	ASTM D 257
Other properties			
Density	1320	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	3	h	-
Melt temperature	349 - 399	°C	-
Mold temperature	163 - 218	°C	-
Injection pressure	82.7 - 124	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific