

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	70	cm ³ /10min	ISO 1133
Temperature	380	°C	-
Load	5	kg	-
Mechanical properties			
ISO Data			
Tensile Modulus	3700	MPa	ISO 527
Yield stress	100	MPa	ISO 527
Yield strain	5	%	ISO 527
Strain at break	30	%	ISO 527
Charpy notched impact strength, +23°C	6	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	340	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	143	°C	ISO 11357-1/-2
Vicat softening temperature, A	335	°C	ISO 306
Coeff. of linear therm. expansion, parallel	60	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Electrical properties			
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E14	Ohm	IEC 62631-3-2
Electric strength	16	kV/mm	IEC 60243-1
Other properties			
Density	1300	kg/m ³	ISO 1183

Characteristics

Processing

Injection Molding, Other Extrusion

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Features

Fatigue Resistance, Tribologic Grade

Chemical Resistance

General Chemical Resistance

Applications

Automotive, Electrical and Electronical, Medical

Regional Availability

Asia Pacific