

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	21	cm ³ /10min	ISO 1133
Temperature	380	°C	-
Load	10	kg	-
Molding shrinkage, parallel	1.3	%	ISO 294-4, 2577
Thermal conductivity of melt	0.25	W/(m K)	-
Mechanical properties			
ISO Data			
Tensile Modulus	3500	MPa	ISO 527
Tensile Strength	95	MPa	ISO 527
Flexural modulus, 23°C	3000	MPa	ISO 178
Charpy impact strength, +23°C	35	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	8	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	152	°C	ISO 75-1/-2
Vicat softening temperature, A	300	°C	ISO 306
Coeff. of linear therm. expansion, parallel	47	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Other properties			
Density	1300	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	3 - 6	h	-
Processing humidity	≤0.05	%	-
Melt temperature	390	°C	-
Mold temperature	170 - 200	°C	-
Zone 1	360 - 370	°C	-
Zone 2	380 - 390	°C	-
Zone 3	390 - 400	°C	-
Nozzle temperature	360 - 380	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Black

Special Characteristics

Flame retardant

Features

Laser Markable

Chemical Resistance

General Chemical Resistance, Hydrolytically Stable

Applications

Aircraft and Aerospace, Automotive, Medical

Regional Availability

North America, Europe, Asia Pacific