

Product Texts

LNP LUBRICOMP LX91475 compound is based on Polyetheretherketone (PEEK) resin containing proprietary fillers. Added features of this grade include: Easy Molding, High Temperature Bearing Grade, Wear Resistant.

UL Yellow Card Link [E45329-101284429](https://www.ul.com/yellow-card/E45329-101284429)

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	11800	MPa	ISO 527
Yield stress	148	MPa	ISO 527
Yield strain	2.8	%	ISO 527
Stress at break	148	MPa	ISO 527
Strain at break	2.9	%	ISO 527
Flexural modulus	9700	MPa	ISO 178
Izod impact strength, +23°C, 4mm	40	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	8	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	300	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	300	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	44	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	48	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.7	mm	-

Other properties	Value	Unit	Test Standard
Density	1430	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	4 - 6	h	-
Mold temperature	175 - 190	°C	-
Zone 1	370 - 380	°C	-
Zone 2	380 - 400	°C	-
Zone 3	380 - 400	°C	-
Screw speed	60 - 100	rpm	-
Back pressure	0.3 - 0.7	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe