

RTP 2287 HEC

PEEK-(CF+MED(Ni))

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0005	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	20680	MPa	ASTM D 638
Tensile Strength	193	MPa	ASTM D 638
Flexural Modulus	19310	MPa	ASTM D 790
Flexural Strength	283	MPa	ASTM D 790
Izod Impact notched, 1/8 in	53.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
Electrical properties			
ASTM Data			
Surface Resistivity	1000	Ohm	ASTM D 257
Volume Resistivity	1	Ohm*cm	ASTM D 257
Other properties			
Density	1600	kg/m ³	ASTM D 792
Moisture Content	0.1	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	4	h	-
Melt temperature	349 - 399	°C	-
Mold temperature	163 - 218	°C	-
Injection pressure	82.7 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Increased electrical conductivity

Features

EMI Attenuation/Shielding

Regional Availability

North America, Europe, Asia Pacific