

**WONDERLITE PC-616LS**

PC

CHIMEI Corporation

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	10	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	60	MPa	ISO 527
Stress at break	70	MPa	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Charpy notched impact strength, +23°C	60	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	15	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	60	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	15	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	125	°C	ISO 75-1/-2
Vicat softening temperature, A	150	°C	ISO 306
Vicat softening temperature, B	145	°C	ISO 306
Coeff. of linear therm. expansion, parallel	67	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	1.0	mm	-
Yellow Card available	yes	-	-
Burning behav. 5V at thickness h	5VB	class	IEC 60695-11-20
Thickness tested	2.0	mm	-
Yellow Card available	yes	-	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Relative permittivity, 1MHz	3	-	IEC 62631-2-1
Volume resistivity	3.6E14	Ohm*m	IEC 62631-3-1
Surface resistivity	9.3E14	Ohm	IEC 62631-3-2

Other properties	Value	Unit	Test Standard
Density	1200	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Special Characteristics**

Flame retardant, Halogen-free, Opaque

**Features**

Low Smoke

**Applications**

Electrical and Electronical

**Regional Availability**

Asia Pacific