

**Product Texts**

Crystal clear Polycarbonate, very low viscosity, mould release.  
For thinwalled injection moulding parts.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	25	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2300	MPa	ISO 527
Yield stress	60	MPa	ISO 527
Yield strain	6	%	ISO 527
Strain at break	50	%	ISO 527
Charpy notched impact strength, +23°C	15	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	130	°C	ISO 75-1/-2
Vicat softening temperature, B	145	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Water absorption	0.35	%	Sim. to ISO 62
Density	1200	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Additives**

Release agent

**Regional Availability**

Europe