

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2500	MPa	ISO 527
Stress at break	65	MPa	ISO 527
Strain at break	20	%	ISO 527
Izod notched impact strength, +23°C	10	kJ/m ²	ISO 180/1A
Izod notched impact strength	8	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	120	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	135	°C	ISO 75-1/-2
Vicat softening temperature, B	140	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Surface resistivity	1E15	Ohm	IEC 62631-3-2
Comparative tracking index	225	-	IEC 60112

Other properties	Value	Unit	Test Standard
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1230	kg/m ³	ISO 1183
Moisture Content	0.1	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	250 - 290	°C	-
Mold temperature	80 - 100	°C	-
Feed temperature	60 - 80	°C	-
Holding pressure	60 - 120	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

Europe

Special Characteristics

Flame retardant