

Tarolon 2500

PC

Taro Plast S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	18	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2300	MPa	ISO 527
Yield stress	62	MPa	ISO 527
Strain at break	>50	%	ISO 527
Flexural modulus, 23°C	2500	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	25	kJ/m ²	ISO 179/1eA
ASTM Data			
Izod Impact notched, 1/8 in	600	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	140	°C	ISO 75-1/-2
Vicat softening temperature, A	150	°C	ISO 306
Coeff. of linear therm. expansion, parallel	70	E-6/K	ISO 11359-1/-2
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	1.6	mm	-
Limiting Oxygen Index	26	%	ASTM D 2863

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Electric strength	20	kV/mm	IEC 60243-1
Comparative tracking index	225	-	IEC 60112

Other properties	Value	Unit	Test Standard
Water absorption	0.35	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183

Characteristics**Additives**

Release agent

Special Characteristics

U.V. stabilized or stable to weather

Features

Low Odor

Applications

Automotive, Electrical and Electronical, General Purpose

Regional Availability

Europe