

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	4	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	65	MPa	ISO 527
Nominal strain at break	70	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Charpy notched impact strength, +23°C	90	kJ/m <sup>2</sup>	ISO 179/1eA
Rockwell hardness	R 120	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	130	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	142	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	65	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	0.8	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Comparative tracking index	212	-	IEC 60112

Optical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Luminous transmittance	86 <sup>[1]</sup>	%	ISO 13468-1, -2
<b>ASTM Data</b>			
Haze	20 <sup>[1]</sup>	%	ASTM D 1003
1: 1mm			

Other properties	Value	Unit	Test Standard
Density	1200	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Extrusion	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	5 - 8	h	-
Mold temperature	80 - 120	°C	-
Zone 1	260 - 300	°C	-

**Characteristics**

**Processing**

Other Extrusion

**Special Characteristics**

U.V. stabilized or stable to weather

**Features**

Light Diffusing

**Applications**

Electrical and Electronical

**Regional Availability**

North America, Europe, Asia Pacific