

**Product Texts**

Siloxane-PC copolymer

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	14	cm <sup>3</sup> /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
<b>Other Standards<sup>[5]</sup></b>			
Molding shrinkage, parallel	0.7	%	Producer Method
Molding shrinkage, normal	0.7	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	55	MPa	ISO 527
Nominal strain at break	100	%	ISO 527
Flexural modulus, 23°C	2100	MPa	ISO 178
Flexural strength	90	MPa	ISO 178
Charpy notched impact strength, +23°C	70	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	60	kJ/m <sup>2</sup>	ISO 179/1eA
Rockwell hardness	R 120	-	ISO 2039-2
<b>ASTM Data</b>			
Izod Impact notched, 1/8 in	850	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	700	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	122	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	70	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-2	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	0.5	mm	-

Other properties	Value	Unit	Test Standard
Density	1180	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	5 - 8	h	-
Melt temperature	270 - 310	°C	-
Mold temperature	80 - 110	°C	-

**Characteristics**

**Processing**

Injection Molding

**Features**

Copolymer

**Regional Availability**

North America, Europe, Asia Pacific