

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	19	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Charpy impact strength, +23°C	60	kJ/m <sup>2</sup>	ISO 179/1eU
<b>ASTM Data</b>			
Tensile Strength	65	MPa	ASTM D 638
Flexural Modulus	2100	MPa	ASTM D 790
Flexural Strength	103	MPa	ASTM D 790
Rockwell Hardness	R 120	-	ASTM D 785
Izod Impact notched, 1/8 in	590	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ISO Data</b>			
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Yellow Card available	yes	-	-
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	1.0	mm	-
Yellow Card available	yes	-	-
Burning behav. 5V at thickness h	5VB	class	IEC 60695-11-20
Thickness tested	2.0	mm	-
Yellow Card available	yes	-	-
<b>ASTM Data</b>			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1	mm	-
DTUL @ 264 psi	123	°C	ASTM D 648
Vicat Temperature	145	°C	ASTM D 1525
<b>Other properties</b>			
Density	1190	kg/m <sup>3</sup>	ASTM D 792

## Characteristics

### Special Characteristics

Flame retardant, Halogen-free, Phosphorus-free

### Regional Availability

Asia Pacific