

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	25	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
<b>Mechanical properties</b>			
<b>ISO Data</b>			
Yield stress	50	MPa	ISO 527
Stress at break	40	MPa	ISO 527
Strain at break	30	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Izod notched impact strength, +23°C	40	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	10	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-
<b>Thermal properties</b>			
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	130	°C	ISO 75-1/-2
Vicat softening temperature, A	145	°C	ISO 306
Vicat softening temperature, B	140	°C	ISO 306
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	1.0	mm	-
Yellow Card available	yes	-	-
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (1)	2	mm	-
<b>Other properties</b>			
Density	1200	kg/m <sup>3</sup>	ISO 1183

## Characteristics

### Regional Availability

Europe