

SCANTEC PC S85R

PC

Polykemi AB

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	60	MPa	ISO 527
Yield strain	6	%	ISO 527
Flexural modulus, 23°C	2200	MPa	ISO 178
Charpy notched impact strength, +23°C	25	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	127	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	137	°C	ISO 75-1/-2
Vicat softening temperature, A	144	°C	ISO 306
Vicat softening temperature, B	139	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn. Thickness tested	V-2 1.6	class mm	IEC 60695-11-10 -
Glow Wire Ignition Temperature (GWIT)	850	°C	IEC 60695-2-13
GWIT - thickness tested (1)	2	mm	-

Other properties	Value	Unit	Test Standard
Density	1200	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Regional Availability

Europe, Asia Pacific

Delivery form

Granules