

| Processing/Physical Characteristics | Value | Unit | Test Standard |
|--|-------------|-------------------|---------------|
| ASTM Data | | | |
| Mold Shrinkage, MD | 0.0065 | mm/mm | ASTM D 955 |
| Mechanical properties | | | |
| ASTM Data | | | |
| Tensile Modulus | 2068 | MPa | ASTM D 638 |
| Tensile Strength | 58.6 | MPa | ASTM D 638 |
| Flexural Modulus | 2206 | MPa | ASTM D 790 |
| Flexural Strength | 89.6 | MPa | ASTM D 790 |
| Izod Impact notched, 1/8 in | 801 | J/m | ASTM D 256 |
| Thermal properties | | | |
| ASTM Data | | | |
| DTUL @ 264 psi | 121 | °C | ASTM D 648 |
| Electrical properties | | | |
| ASTM Data | | | |
| Surface Resistivity | 1E8 | Ohm | ASTM D 257 |
| Volume Resistivity | 10000 | Ohm*cm | ASTM D 257 |
| Other properties | | | |
| Density | 1210 | kg/m ³ | ASTM D 792 |
| Moisture Content | 0.02 | % | - |
| Processing Recommendation Injection Molding | | | |
| Pre-drying - Temperature | 121 | °C | - |
| Pre-drying - Time | 4 | h | - |
| Melt temperature | 260 - 282 | °C | - |
| Mold temperature | 65.6 - 98.9 | °C | - |
| Injection pressure | 68.9 - 103 | MPa | - |

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

High impact or impact modified