

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0055	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	2482	MPa	ASTM D 638
Tensile Strength	63.4	MPa	ASTM D 638
Flexural Modulus	2482	MPa	ASTM D 790
Flexural Strength	93.1	MPa	ASTM D 790
Izod Impact notched, 1/8 in	133	J/m	ASTM D 256
Electrical properties			
ASTM Data			
Surface Resistivity	1E7	Ohm	ASTM D 257
Volume Resistivity	10000	Ohm*cm	ASTM D 257
Other properties			
Density	1200	kg/m ³	ASTM D 792
Moisture Content	0.02	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	277 - 304	°C	-
Mold temperature	60 - 104	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

High impact or impact modified