

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	11	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.0075	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	2275	MPa	ASTM D 638
Tensile Strength	57.9	MPa	ASTM D 638
Flexural Modulus	2275	MPa	ASTM D 790
Flexural Strength	82.7	MPa	ASTM D 790
Izod Impact notched, 1/8 in	641	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 66 psi	132	°C	ASTM D 648
DTUL @ 264 psi	127	°C	ASTM D 648
Other properties			
Water Absorption, 24hr	0.15	%	ASTM D 570
Density	1210	kg/m ³	ASTM D 792
Moisture Content	0.02	%	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	4	h	-
Melt temperature	288 - 316	°C	-
Mold temperature	82.2 - 121	°C	-
Injection pressure	68.9 - 103	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Flame retardant, U.V. stabilized or stable to weather