

**RamTough PZ741GR319**

PC

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	20	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
<b>Other Standards<sup>[S]</sup></b>			
Molding shrinkage, parallel	0.5	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2400	MPa	ISO 527
Tensile Strength	62	MPa	ISO 527
Yield strain	6	%	ISO 527
Izod notched impact strength, +23°C	12.5	kJ/m <sup>2</sup>	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Burning behav. at thickness h	V-2	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Humidity absorption	0.35	%	Sim. to ISO 62
Density	1220	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.02	%	-
Mold temperature	80 - 120	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	230 - 240	°C	-
Zone 2	240 - 260	°C	-
Zone 3	260 - 270	°C	-

**Characteristics****Processing**

Injection Molding

**Certifications**

RoHS compliant

**Special Characteristics**

U.V. stabilized or stable to weather

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa