

RamTough PZ505GR309

PC

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	22	g/10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-
Other Standards^[S]			
Molding shrinkage, parallel	0.5	%	Producer Method

S: These properties are reported by the producer according standards that are different to our defaults.

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2400	MPa	ISO 527
Tensile Strength	66	MPa	ISO 527
Yield strain	6	%	ISO 527
Izod notched impact strength, +23°C	10.5	kJ/m ²	ISO 180/1A
ASTM Data			
Izod Impact notched, 1/8 in	721	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Other properties	Value	Unit	Test Standard
Humidity absorption	0.35	%	Sim. to ISO 62
Density	1200	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.02	%	-
Mold temperature	60 - 100	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	240 - 250	°C	-
Zone 2	250 - 270	°C	-
Zone 3	280 - 300	°C	-

Characteristics**Processing**

Injection Molding

Special Characteristics

Flame retardant

Certifications

RoHS compliant

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa