

QR Resin QR-1018 R

PC

LyondellBasell Industries

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	18	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength at Yield	61.4	MPa	ASTM D 638
Flexural Modulus	2340	MPa	ASTM D 790
Izod Impact notched, 1/8 in	640	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 66 psi	138	°C	ASTM D 648
DTUL @ 264 psi	132	°C	ASTM D 648
Other properties			
Density	1200	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	121	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	282 - 304	°C	-
Mold temperature	71 - 93	°C	-
Zone 1	260 - 282	°C	-
Zone 2	271 - 293	°C	-
Zone 3	282 - 293	°C	-
Nozzle temperature	277 - 293	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets, Natural Color

Additives

Release agent

Special Characteristics

High impact or impact modified

Applications

Automotive

Regional Availability

North America