

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Melt Flow Index, MFI	12.5	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
Value	Unit	Test Standard	
<b>ASTM Data</b>			
Tensile Strength at Yield	62.1	MPa	ASTM D 638
Tensile Strength at Break	55.2	MPa	ASTM D 638
Elongation at Yield	7	%	ASTM D 638
Elongation at Break	90	%	ASTM D 638
Flexural Modulus	2206	MPa	ASTM D 790
Flexural Strength	89.6	MPa	ASTM D 790
Rockwell Hardness	M70	-	ASTM D 785
Izod Impact notched, 1/8 in	641	J/m	ASTM D 256
<b>Thermal properties</b>			
Value	Unit	Test Standard	
<b>ASTM Data</b>			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	1.5	mm	-
DTUL @ 66 psi	135	°C	ASTM D 648
DTUL @ 264 psi	129	°C	ASTM D 648
Vicat Temperature	146	°C	ASTM D 1525
<b>Electrical properties</b>			
Value	Unit	Test Standard	
<b>ISO Data</b>			
Comparative tracking index	325	-	IEC 60112
<b>ASTM Data</b>			
Dielectric Strength, Short Time	25.2	kV/mm	ASTM D 149
Volume Resistivity	1E15	Ohm*cm	ASTM D 257
Arc Resistance	150	s	ASTM D 495
<b>Optical properties</b>			
Value	Unit	Test Standard	
<b>ASTM Data</b>			
Haze	1	%	ASTM D 1003
Light Transmittance	85	%	ASTM D 1003
<b>Other properties</b>			
Value	Unit	Test Standard	
Density	1210	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Value	Unit	Test Standard	
Pre-drying - Temperature	118 - 124	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	288 - 316	°C	-
Mold temperature	76.7 - 98.9	°C	-
Zone 1	271 - 293	°C	-
Zone 2	282 - 304	°C	-
Zone 3	293 - 316	°C	-

## Characteristics

### Processing

Injection Molding

### Special Characteristics

Flame retardant, U.V. stabilized or stable to weather

**Delivery form**

Pellets

**Regional Availability**

North America