

PC-S923

PC

Kingfa Sci. & Tech.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength	61	MPa	ASTM D 638
Elongation at Break	90	%	ASTM D 638
Flexural Modulus	2400	MPa	ASTM D 790
Flexural Strength	85	MPa	ASTM D 790
Rockwell Hardness	R 118	-	ASTM D 785
Izod Impact notched, 1/8 in	586	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-2	-	UL 94
Thickness tested	1.6	mm	-
DTUL @ 66 psi	132	°C	ASTM D 648
DTUL @ 264 psi	128	°C	ASTM D 648
Electrical properties			
ASTM Data			
Surface Resistivity	1E15	Ohm	ASTM D 257
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257
Other properties			
Density	1190	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Special Characteristics

Platable, High impact or impact modified, U.V. stabilized or stable to weather

Applications

Automotive, Electrical and Electronical

Regional Availability

Asia Pacific