

**PCN-2004G**

PC

Lotte Chemical Corporation

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>10</b>	g/10min	ASTM D 1238
Temperature	<b>300</b>	°C	-
Load	<b>1.2</b>	kg	-
Mold Shrinkage, MD	<b>0.006</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>62.8</b>	MPa	ASTM D 638
Elongation at Break	<b>100</b>	%	ASTM D 638
Flexural Modulus	<b>2943</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>98.1</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	<b>V-0</b>	-	UL 94
Thickness tested	<b>1</b>	mm	-
DTUL @ 264 psi	<b>130</b>	°C	ASTM D 648
<b>Other properties</b>			
Density	<b>1200</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>120</b>	°C	-
Pre-drying - Time	<b>4</b>	h	-
Processing humidity	<b>≤0.02</b>	%	-
Melt temperature	<b>290 - 310</b>	°C	-
Mold temperature	<b>60 - 90</b>	°C	-
Feed temperature	<b>60 - 80</b>	°C	-
Zone 1	<b>270 - 290</b>	°C	-
Zone 2	<b>280 - 300</b>	°C	-
Zone 3	<b>290 - 310</b>	°C	-
Nozzle temperature	<b>280 - 300</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Additives**

Release agent

**Delivery form**

Black

**Regional Availability**

North America, Europe, Asia Pacific