

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	3	g/10min	ASTM D 1238
Temperature	300	°C	-
Load	1.2	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Modulus	2410	MPa	ASTM D 638
Tensile Strength at Yield	60	MPa	ASTM D 638
Tensile Strength at Break	72	MPa	ASTM D 638
Elongation at Yield	6	%	ASTM D 638
Elongation at Break	150	%	ASTM D 638
Flexural Modulus	2410	MPa	ASTM D 790
Flexural Strength	96	MPa	ASTM D 790
Izod Impact notched, 1/8 in	950	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	N	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1.5	mm	-
ASTM Data			
Coefficient of Thermal Expansion, MD	68	E-6/K	ASTM D 696
DTUL @ 66 psi	146 ^{[ann.][1]}	°C	ASTM D 648
DTUL @ 264 psi	132 ^[1]	°C	ASTM D 648
Vicat Temperature	151	°C	ASTM D 1525

1: 4 mm ann.: annealed

Optical properties	Value	Unit	Test Standard
ASTM Data			
Haze	1.1	%	ASTM D 1003
Light Transmittance	89	%	ASTM D 1003
Index of Refraction	1.59	-	ASTM D 542

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.15	%	ASTM D 570
Water Absorption, Equilibrium	0.32	%	ASTM D 570
Density	1200	kg/m ³	ASTM D 792

Characteristics

Processing

Film Extrusion, Profile Extrusion, Sheet Extrusion

Additives

Release agent

Special Characteristics

High impact or impact modified, U.V. stabilized or stable to weather, Transparent

Regional Availability

North America, Europe, Asia Pacific, South and Central America